



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7323
Job Sheet 214150



Part No: 647.7323

Job Qty: 1 pcs

Part Name: EC135 T1/P1 Upper Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/20/20

Job Tracking No:

Due Date: 10/29/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 647.7300 REV.G IPP REV:A 16.12.16 NEW ISSUE DD VERF:JLM IPP REV:B 20.07.06 AS PER DWG
REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		10/29/20	0.00	0.00	Packaging 1 - SCH-S	DAS 84 9-89	OCT 27 2020
120	QC 4			9/20	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		OCT 27 2020
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78	DAS 69 9-89	
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs		10/29/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		

				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B	DAS	
				Packaging 3 - 37 - B4B	21	
135 DC - 1 - B4B	1 pcs	10/29/20	0.00 0.00	DC - 1 - B4B	9.88	OCT 27 2020
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	10/29/20	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70	DAS	
				QC 21 - FG - 9	21	OCT 27 2020
				QC 21 - FG - 77	9.88	
				QC 21 - FG - 28		
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - Identify and pack for shipping as per PPP 647.7323 135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7323 140 - (QC21- Final Inspection - Work Order Release)						

017906

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306325
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306327
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304849
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5308220
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5303073
647.5710	GPS Mount	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5301569
647.7401	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5307831
647.7701	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258875
647.7919	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5303828
AN3-11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5308606
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5299567
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5217977
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	523582
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5304774
MS21042-08	Use Ms21042L08	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5287749
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5285188
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5298133
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5302482
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5299991
MS27039-08-16	Screw Pan HD	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5308074
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5302179
NAS1149F0432P	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5304828
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F18057-4
NAS1149FN832P	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5284016
NAS1149FN832P	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	

N/A
20.10.20

N/A 20.10.20

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	8	0
	600.0991	1	8	0
	600.1012	1	30	0
	601.2045	1	45	0
	647.0112	2	100	0
	647.5710	1	17	0
	647.7401	1	0	0
	647.7701	2	23	0
	647.7919	1	11	0
	AN3-11A	2	204	0
	AN316C4R	2	22	0
	AN44-12A	2	10	0
	AN4C7A	2	90	0
	AN665-34R	2	30	0
	MS21042-08	4	0	0
	MS21042L3	2	936	0
	MS21042L4	4	2,060	0
	MS21042L5	2	160	0
	MS27039-08-13	2	146	0
	MS27039-08-16	2	49	0
	NAS1149F0332P	4	1,779	0
	NAS1149F0432P	4	653	0
	NAS1149F0532P	2	1,370	0
	NAS1149FN832P	16	1,219	0

Part Specifications

Specifications could not be found.